

## AMENDMENTS

### In the Specification

1) At p. 18, paragraph [0061] replace such paragraph with the following revised clean version:

**[0061]** As best seen in Fig. 7, a tilt brace 193 securely attaches the upper body 187 to the rear vacuum head tilt actuator 194. The rear vacuum head tilt actuator 194 may be controllably moved to operate the connected rear tilt piece 195, exerting force against the rear tilt piece 195 and causing the lower body 189 to pivot at the pivot joint 188.

2) At p. 19, paragraph [0064] replace such paragraph with the following revised clean version:

**[0064]** Referring now to Fig. 7, the operation of the rear vacuum head tilt actuator 194 is described. When the rear vacuum head tilt actuator 194 is moved, it will exert force against the rear tilt piece 195, causing the lower body 189 to pivot at pivot joint 188. This pivotal movement causes the two rear vacuum heads to move. When the actuator is contracted it causes the rear vacuum heads to move backwards and downwards to facilitate the separation, positioning and opening of the flexible bags which are received in the container receiving area. When the actuator is extended the rear vacuum heads move forwards and upwards into position for engaging the flexible bags.

3) At p. 29, paragraph [0090] replace such paragraph with the following revised clean version:

**[0090]** In the preferred embodiment, the method includes moving two movable vacuum heads to engage a flexible bag supplied by the bag dispenser, and utilizing two rear or relatively small movement vacuum heads to assist the moveable vacuum heads in engaging the flexible bag, separating the flexible bag from the supply roll

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and positioning the flexible bag for insertion into a container. However, other  
embodiments may include utilizing one or more movable vacuum head, and utilizing  
one or more rear or relatively small movement vacuum heads.

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4) At p. 19, paragraph [0099] replace such paragraph with the following revised  
clean version:

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[0099] Step 7 shows the mandrel M, which has returned to its retracted position  
above the container C1. The vacuum heads V1 and V2 are in their initial locations  
and have engaged a subsequent flexible bag B2 supplied by the bag dispenser (not  
shown). As shown, the cuffing fingers F are now retracted from container C1 and  
begin to return to their first position.

### In the Claims

Claims 1-32 were originally filed in this application. Claims 19 and 20 were  
previously amended in a document entitled Preliminary Amendment mailed with the  
application when filed.

This document adds new claims 33-106 which are shown below.